

## Coal Harbour® Fine Jacquard Ladies' Sport Shirt - L440



### Product Features:

- 6.3-oz, 100% polyester jacquard knit
- Moisture wicking
- Self fabric collar
- Dyed-to-match buttons
- White buttons on white
- 3-button Y-placket
- Hemmed sleeves
- Reinforced topstitching throughout

Ladies' sizes XS-4XL

Corresponding adult style: S440

### Fabric Detail:



### Fabric Features:



### Available Colours and PMS Colours

Textile fabric colours are subject to dye lot variation and will not be exact match to print pantone reference

Black	Hyper Blue	Rich Red	Vine Green	White	Coal Grey	Ocean Blue
6C	288C	201C	7741C	N/A	7540C	Shades of 7690C



### Smart Uses:

This polo kicks convention to the curb.

- Corporate recognition
- Fitness/gym clubs
- Gift giving
- Sports teams & events
- Hotel uniforms/Gift shops
- Spa/Health clubs
- Corporate office
- And much more!

## L440 - Coal Harbour® Ladies' Fine Jacquard Wicking Sport Shirt

### GARMENT MEASUREMENTS

Finished Measurements in Inches

Size	XS	S	M	L	XL	2XL	3XL	4XL
Chest	19	20	21	22 1/2	24	26 1/2	27 1/2	29 1/2
HPS Length	26	26 1/2	27	28	29	30	30 1/2	31

\* **Chest** is measured 1" down from the armhole (1/2 measurement). **Length** is measured from the HPS at the neck seam to the hem.

### WOMEN'S SIZING CHART

	XS	S	M	L	XL	2XL	3XL	4XL
<b>Numeric Size</b>	2	4-6	8-10	12-14	16-18	20-22	24-26	28-30
<b>Bust</b>	32-34	35-36	37-38	39-41	42-44	45-47	48-51	52-55

**Bust:** Measure under your arms at the fullest part of your chest.



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### PRINTING INSTRUCTIONS FOR POLYESTER WICKING FABRICS

Due to the nature of 100% polyester performance fabrics, special care must be taken throughout the printing process. Here are some tips to effectively decorate our performance products..

- Garment temperature must not exceed 320°F or 160°C. Exceeding this temperature will cause the fabric to shrink, become wavy or cause dye migration.
- Dryer temperature and belt speeds must be changed accordingly for polyester fabric.
- If flashing these garments, do not exceed 1-2 seconds. Anything longer may damage the fabric as stated above.
- **Screen Printing:** These garments require the use of poly inks that cures at a lower temperature. A Dyno Grey base blocker on all colours and a second white base blocker on all dark colours are recommended. Please consult your ink supplier for more information.
- Polyester requires a longer cooling time than cotton. Avoid overlap of garments and screen-print/heat transfer until the garments are cooled. Failure to cool the fabric prior to stacking into a printer's fold may cause the fabric and applied ink to stick together.

- **Heat Transfers:** Poly mark heat transfers need to be created with an anti-migration layer in the design. This process can only be done on white or very light colour shirts. Inks used in printing paper design needs to be darker than the base fabric or colour will migrate with the fabric colour resulting in a bleeding effect.

- **Sublimation Printing:** As noted for the poly mark heat transfers, this process can only be done on white or very light colour shirts. Inks used in printing paper design needs to be darker than the base fabric or colour will migrate with the fabric colour resulting in a bleeding effect.

- If you heat press these garments, you must adjust the time, temperature and pressure. Failure to do so may damage the fabric as stated above.

- A test sample run is recommended, especially if you have a large order or if your printer does not specialize in printing on performance fabrics.