

J780- The Authentic T-Shirt Company® Pro Team Jacket

GARMENT MEASUREMENTS

Size	XS	S	M	L	XL	2XL	3XL	4XL
Chest - <i>Half Measure</i>	20 1/2"	22"	23 1/2"	25"	26 1/2"	28"	30"	32"
Chest - <i>Full Measure</i>	41"	44"	47"	50"	53"	56"	60"	64"
Body Length from HPS	26"	27"	28"	29"	30"	31"	31 1/2"	32"
Sleeve Length from CB	35 1/8"	35 3/4"	36 3/8"	37"	37 3/4"	38 1/2"	39 1/4"	40"

Finished measurements in inches. Refer to "How to Measure" guide for detailed information on measurement instructions.

ADULT General Sizing Guide

Size	XS	S	M	L	XL	2XL	3XL	4XL
Chest	30"-32"	34"-36"	38"-40"	42"-44"	46"-48"	50"-52"	54"-55"	56"-57"
Waist	26"-29"	29"-32"	32"-35"	35"-38"	38"-41"	41"-44"	44"-47"	47"-50"
Sleeve Length-CB	31"-32"	32"-33 1/2"	34"-35"	35"-36"	36"-37"	37"-38"	38"-39"	38 1/2"-39"



DECORATION TIPS FOR PRO TEAM JACKETS - J780 AND L780

Due to the nature of 100% polyester performance fabrics, special care must be taken throughout the printing process. Here are some tips to effectively decorate our J780 and L780 Pro Team Jackets:

- Garment temperature **must not exceed 320°F or 160°C**. Exceeding this temperature will cause the fabric to shrink, become wavy or cause dye migration (bleeding).
- **Dryer temperature and belt speeds** must be changed accordingly for any polyester fabric.
- If flashing these garments, **do not exceed 1-2 seconds**. Anything longer may damage the fabric as stated above.
- Metal trims (zipper pull and grommets) should be protected to avoid over-heating exposure during the decoration process.
- Polyester requires a longer cooling time than cotton. Avoid overlap of garments and screen-print/heat transfer until the garments are cooled. Failure to cool the fabric prior to stacking into a printer's fold may cause the fabric and applied ink to stick together.
- If you **heat press** these garments, you must adjust **the time, temperature and pressure**. Failure to do so may damage the fabric as stated above.
- A test sample run is recommended, especially if you have a large order or if your printer does not specialize in printing on performance fabrics.
- **Heat Transfers:** Poly mark heat transfers need to be created with an anti-migration layer in the design. This process can only be done on white or very light fabric. Inks used in printing paper design need to be darker than the base fabric or colour will migrate with the fabric colour resulting in a bleeding effect.
- **Sublimation printing:** As noted for the poly mark heat transfers, this process can only be done on white or very light coloured fabric. Inks used in printing paper design need to be darker than the base fabric or colour will migrate with the fabric colour resulting in a bleeding effect.
- **Embroidery:** The needle size and the embroidery backing material will determine if this decoration technique will affect the performance of the jacket. Decorater will need to judge each embroidery based on the size and the number of threads. This is a light-weight jacket so it may affect the performance more than a multilayer jacket.
- **Screen Printing:** These garments require the use of poly inks that cure at a lower temperature. A Dyno Grey base blocker on all colours and a second white base blocker on all dark colours are recommended. Please consult your ink supplier for more information.

THE AUTHENTIC T-SHIRT COMPANY®
Pro Team Jacket - J780



Product Features:

- 4-oz, 100% polyester with PU coating
- Wind and water resistant
- Front welt pockets
- Elastic cuff and hem
- Reinforced topstitching throughout
- Tonal full length YKK zipper with "ATC" auto-lock zipper pull
- Self fabric facing at collar and yoke
- High count woven construction for extra durability

Adult sizes XS-4XL






Corresponding style:
Pro Team Ladies' Jacket - L780

Fabric Detail:



Available Colours and PMS Colours

Textile fabric colours are subject to dye lot variation and will not be exact match to print pantone reference

Black	Forest Green	True Navy	True Red	True Royal
				
Black 6C	7736C	539C	200C	Between 7686C & 7687C



Smart Uses:

Whether a victory on the sales floor, the field or the office, success has never looked so good.

- Schools/camps
- Running clubs
- Sports teams & events
- Coaches/athletes
- Donations/door prizes
- And much more!