



Coal Harbour® Classic Pique Sport Shirt - S400

Product Features:

- 11.7-oz, 100% ring spun cotton pique knit
- “Coal Harbour®” engraved, horn tone buttons
- Locker patch
- Reinforced topstitching throughout
- Garment washed and silicon treated
- Side slits

Adult sizes XS-4XL

Corresponding style:
Classic Pique Ladies’ sport shirt - L400

Fabric Features / Details:



Available Colours and PMS Colours

Textile fabric colours are subject to dye lot variation and will not be exact match to print pantone reference

Athletic Gold



137C

White



N/A

Black



Black 6C

Blueberry



7682C

Burgundy



505C

Coal Grey



Between
Cool Grey 10C &
Cool Grey 11C

Faded Olive



417C

Honeydew



577C

Navy



533C

Purple



669C

Red



207C

Royal



654C

Sandstone



7502C

Sorbet



163C

S400 - COAL HARBOUR® Classic Pique Sport Shirt

GARMENT MEASUREMENTS

Size	XS	S	M	L	XL	2XL	3XL	4XL
Chest - Half Measure	19"	20 1/2"	21 1/2"	23 1/2"	25 1/2"	27"	28 1/2"	30"
Chest - Full Measure	38"	41"	43"	47"	51"	54"	57"	60"
Body Length from CB	27"	28"	30"	31"	32"	33"	33 1/2"	34"
Sleeve Length	9"	9 1/2"	11"	11 1/2"	12"	12 1/2"	13"	13 1/2"

Finished measurements in inches. Refer to "How to Measure" guide for detailed information on measurement instructions.

ADULT General Sizing Guide

Size	XS	S	M	L	XL	2XL	3XL	4XL
Chest	30"-32"	34"-36"	38"-40"	42"-44"	46"-48"	50"-52"	54"-55"	56"-57"
Waist	26"-29"	29"-32"	32"-35"	35"-38"	38"-41"	41"-44"	44"-47"	47"-50"
Sleeve Length-CB	31"-32"	32"-33 1/2"	34"-35"	35"-36"	36"-37"	37"-38"	38"-39"	38 1/2"-39"

COAL HARBOUR®

PRINTING INSTRUCTIONS FOR POLYESTER FABRICS

Due to the nature of polyester, special care must be taken throughout the decoration process. Here are some tips to effectively decorate our performance products.

- Garment temperature must not exceed 320°F or 160°C. Exceeding this temperature will cause the fabric to shrink, become wavy or cause dye migration.
- Dryer temperature and belt speeds must be changed accordingly for polyester fabric.
- If flashing these garments, do not exceed 1-2 seconds. Anything longer may damage the fabric as stated above.
- **Screen Printing:** These garments require the use of poly inks that cure at a lower temperature. A Dyno Grey base blocker on all colours and a second white base blocker on all dark colours are recommended. Please consult your ink supplier for more information.
- Polyester requires a longer cooling time than cotton. Avoid overlap of garments and screen-print/heat transfer until the garments are cooled. Failure to cool the fabric prior to stacking into a printer's fold may cause the fabric and applied ink to stick together.
- **Heat Transfers:** Poly mark heat transfers need to be created with an anti-migration layer in the design. This process can only be done on white or very light coloured fabric. Inks used in printing paper design need to be darker than the base fabric or colour will migrate with the fabric colour resulting in a bleeding effect.
- **Sublimation Printing:** As noted for the poly mark heat transfers, this process can only be done on white or very light coloured fabric. Inks used in printing paper design need to be darker than the base fabric or colour will migrate with the fabric colour resulting in a bleeding effect.
- If you heat press these garments, you must adjust the time, temperature and pressure. Failure to do so may damage the fabric as stated above.
- A test sample run is recommended, especially if you have a large order or if your printer does not specialize in printing on performance fabrics.